

GROUND FORCE RAD ROD REAR AXLE REPLACEMENT INSTRUCTIONS

PART # W25141001002

Required Tools: (Not included)

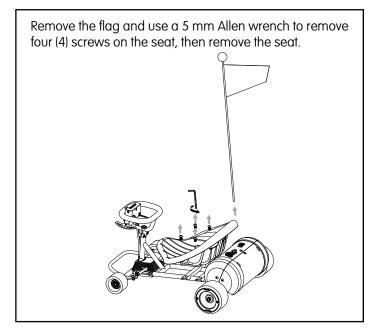
- A. 5 mm Allen Wrench
- B. 3 mm Allen Wrench
- C. Phillips Screwdriver
- D. Long Needle Pliers

- E. Two (2) 17 mm Socket Wrenches
- F. 10 mm Open-End Wrench
- G. C Clip Pliers

🚺 WARNING

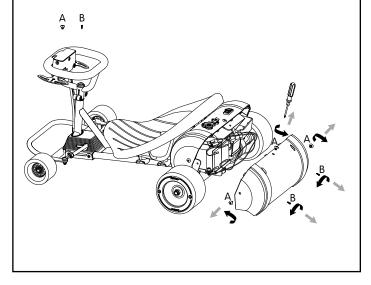
CAUTION: To avoid potential shock or other injury, turn power switch <u>OFF</u> and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1



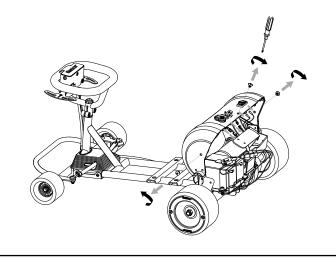
Step 2

Use a Phillips screwdriver to remove five (5) screws on the battery rear cover.



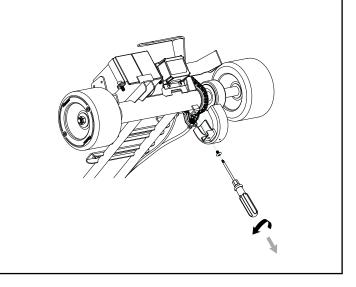
Step 3

Use a Phillips screwdriver to remove three (3) screws on the battery front cover. Then remove the battery front cover after unplugging all plugs.

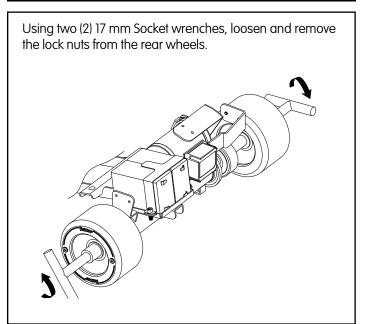


Step 4

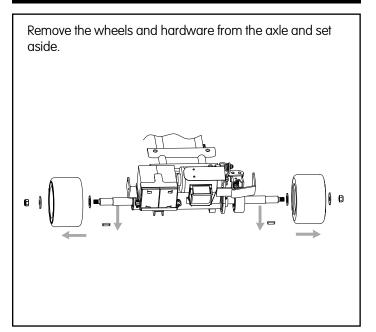
Using a Phillips screwdriver, remove the screws from the chain cover and remove the cover.



Step 5

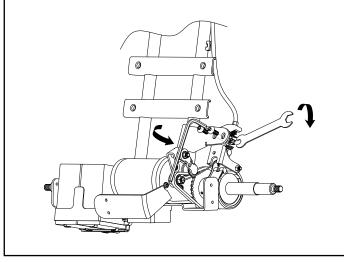


Step 6

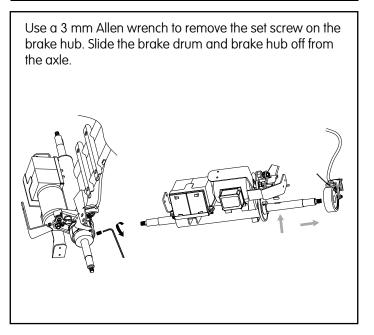


Step 7

Use a 5 mm Allen wrench and a 10 mm open-end wrench to remove two (2) bolts and lock nuts from the brake drum.



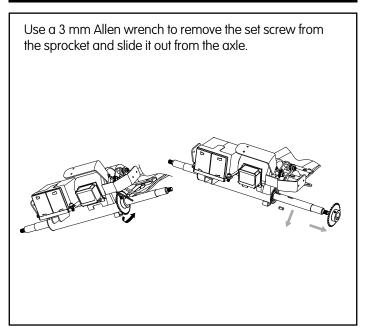
Step 8



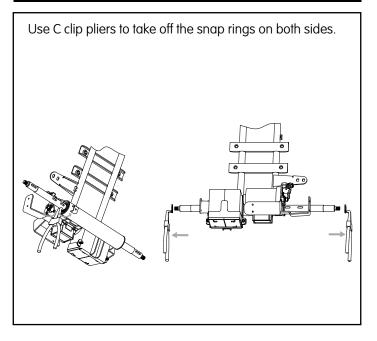
Step 9

Using long needle pliers, remove the master link from the chain and remove the chain.

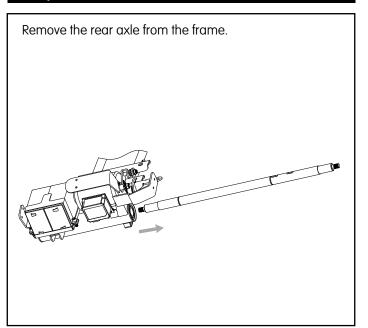
Step 10



Step 11



Step 12



Step 13

