

# GROUND FORCE ELITE CONTROLLER REPLACEMENT

PART #W25173804015

## Required Tool: (Not included)

• 4 mm Allen wrench

## **WARNING**

**CAUTION:** To avoid potential shock or other injury, turn power switch <u>OFF</u> and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

#### Step 1

Using a 4 mm Allen wrench, loosen and remove the four (4) hex bolts that hold the battery cover. Place your finger under the bolt to prevent the lock nut from falling out of place. Save bolts and lock nuts for re-installation.





#### Step 2

Using a 4 mm Allen wrench, loosen and remove four (4) bolts from the seat and remove the seat. Lift and remove the battery cover being careful not to pull the wires from the power switch and charger port. Save bolts and seat for re-installation.



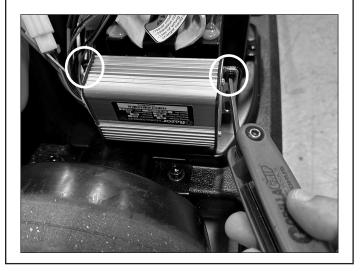
# Step 3

Locate and disconnect all the connectors from the controller.



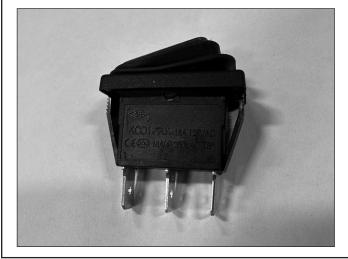
### Step 4

Using a 4 mm Allen wrench, loosen and remove two (2) hex bolts that hold the controller in place and remove the controller.



# Step 5

When reconnecting your controller, always make sure to connect the red wire on the middle silver prong, blue wire to the side silver prong, and the gold colored prong is only for the black wire from the charger port.



# Step 6

Reverse the steps to install the new controller.

ATTENTION: Charge battery 12 hours before using.