

# GROUND FORCE ELITE CHARGER PORT REPLACEMENT INSTRUCTIONS

PART # W25173804106

## Required Tools: (Not included)

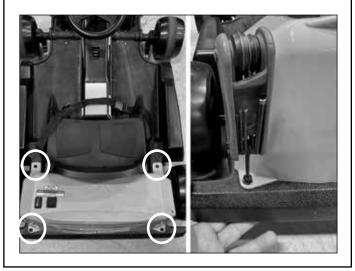
- A. 4 mm Allen wrench
- B. Phillips screwdriver
- C. Flat screwdriver

#### WARNING

**CAUTION:** To avoid potential shock or other injury, turn power switch <u>OFF</u> and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

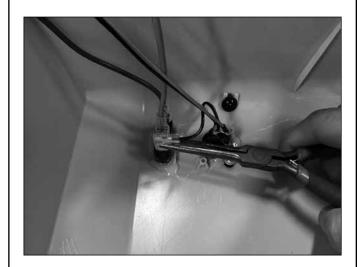
#### Step 1

Using a 4 mm Allen wrench, loosen and remove the four (4) hex bolts that hold the battery cover. Place your finger under the bolt to prevent the lock nut from falling out of place. Save bolts and lock nuts for re-installation.



### Step 2

Lift and remove the battery cover being careful not to pull the wires from the power switch and charger port. Locate and disconnect the charger port from the controller and the black wire that connects to power switch.



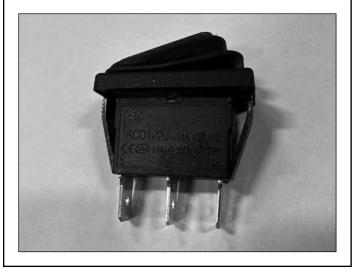
#### Step 3

Using a Phillips screwdriver, remove the two (2) screws that hold the charger port in place.



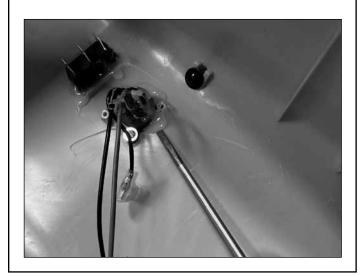
#### Step 5

When reconnecting your charger port, always make sure to connect the red wire on the middle silver prong and blue wire to the side silver prong. The gold colored prong is only for the black wire from the charger port.



## Step 4

Using a flat screwdriver, remove the glue at the back of the charger port and push the charger port out from the battery cover.



## Step 6

To install new charger port, reverse steps 1-5.

ATTENTION: Charge battery 12 hours before using.