

GROUND FORCE ELITE BRAKE PEDAL REPLACEMENT INSTRUCTIONS

PART # W25173804011

Required Tools: (Not included)

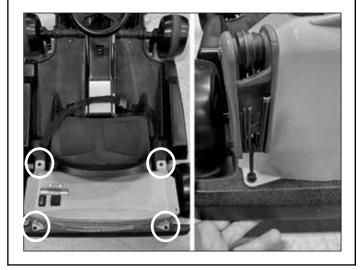
- A. 4 mm Allen wrench
- B. Phillips screwdriver
- C. 5 mm Allen wrench

🚹 WARNING

CAUTION: To avoid potential shock or other injury, turn power switch <u>OFF</u> and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Using a 4 mm Allen wrench, loosen and remove the four (4) hex bolts that hold the battery cover. Place your finger under the bolt to prevent the lock nut from falling out of place. Save bolts and lock nuts for re-installation.



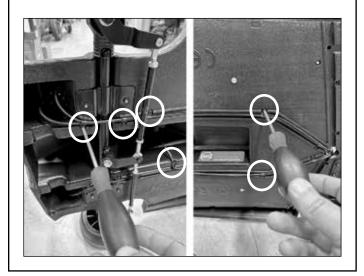
Step 2

Lift and remove the battery cover being careful not to pull the wires from the power switch and charger port. Locate and disconnect the brake switch from the controller.



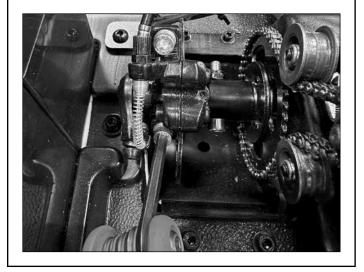
Step 3

Flip the unit sideways and using a Phillips screwdriver, remove six (6) screws that hold the brake cables onto the frame.



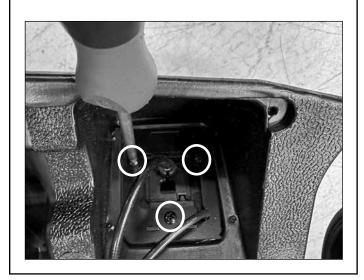
Step 5

Using a 5 mm Allen wrench, loosen the bolt that holds the brake cable to the caliper. Pull the cable out from the caliper and brake pedal out from the unit.



Step 4

Using a Phillips screwdriver, remove the three (3) screws at the back of the brake pedal.



Step 6

To install new brake pedal, reverse steps 1-5.

ATTENTION: Charge battery 12 hours before using.