

#### GROUND FORCE ELITE BRAKE CALIPER REPLACEMENT PART # W25173804009

## **Required Tools: (Not included)**

- 4 mm Allen wrench
- 5 mm Allen wrench

# I WARNING

**CAUTION:** To avoid potential shock or other injury, turn power switch <u>OFF</u> and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

## Step 1

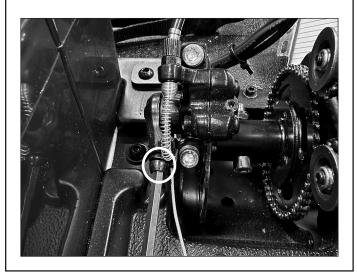
Using a 4 mm Allen wrench, loosen and remove the four (4) hex bolts that hold the battery cover. Place your finger under the bolt to prevent the lock nut from falling out of place. Save bolts and lock nuts for re-installation.





## Step 2

Lift and remove the battery cover being careful not to pull the wires from the power switch and charger port. Using a 5 mm Allen wrench, loosen up the bolt that holds the brake cable to the caliper and pull the cable out from the caliper.



## Step 4

Reverse the steps to install the new brake caliper.

ATTENTION: Charge battery 12 hours before using.

#### Step 3

Using a 5mm Allen wrench, remove two (2) hex bolts that hold the caliper onto the frame and remove the caliper.

