

**Required Tools: (Not included)**

A. Phillips screwdriver

**⚠ WARNING**

**⚠ CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a Phillips screwdriver, remove two (2) screws from the battery cover on the right side of the unit.

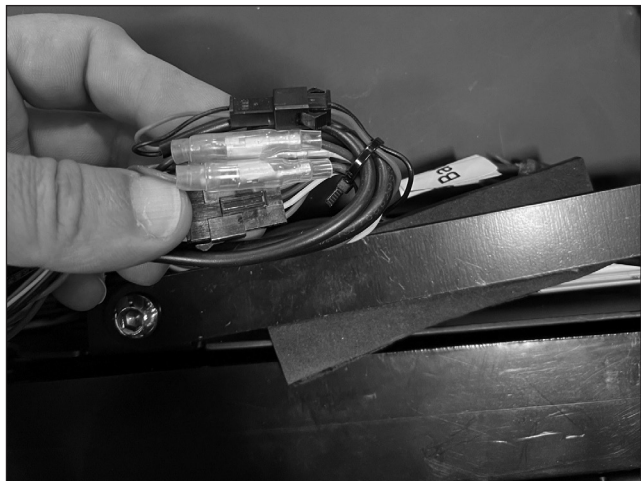
**Step 2**

Locate and disconnect the battery and charger port connectors from the controller.



### Step 3

Continue to disconnect the rest of the connectors from the controller.



### Step 4

Using a Phillips screwdriver, remove one (1) screw located at the front of the controller and remove the controller.



### Step 5

Reverse the steps.

**ATTENTION: Charge battery 8 hours before using.**