

**Required Tools: (Not included)**

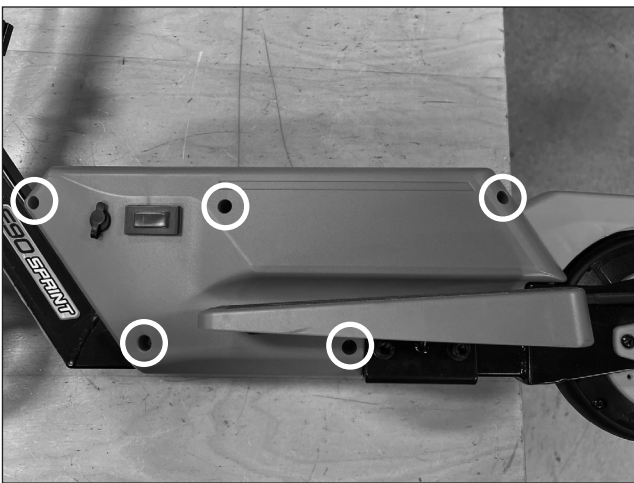
A. Phillips screwdriver

**! WARNING**

**! CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a Phillips screwdriver, remove the five (5) screws from the side with the power switch.

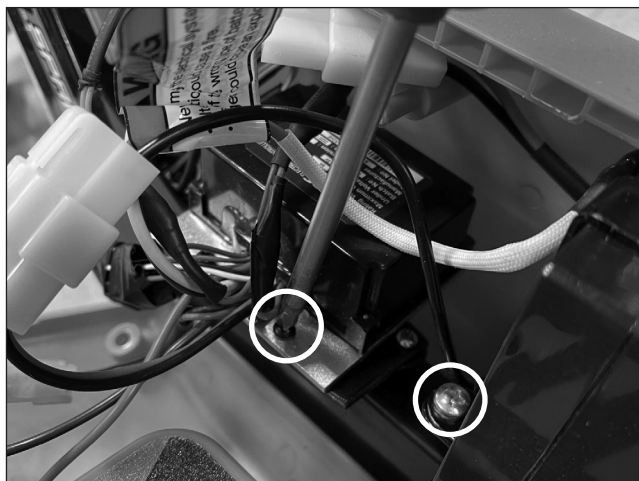
**Step 2**

Pull the cover off. Be careful not to damage the wires for the charger port and power switch. Set cover aside.



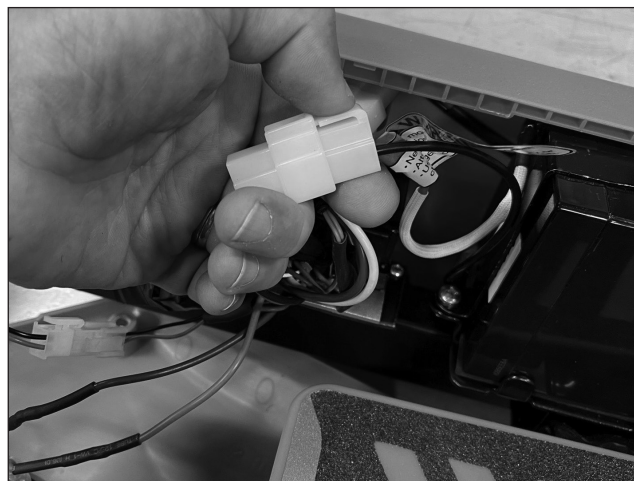
### Step 3

Using a Phillips screwdriver, remove the two (2) screws that hold the controller onto the frame.



### Step 4

Disconnect all connectors from the controller and remove the controller.



### Step 7

Reverse the procedures

**ATTENTION: Charge battery 12 hours before using.**