

**Required Tools: (Not included)**

- A. Phillips screwdriver
- B. Small flat screwdriver
- C. Small pointy object

**! WARNING**

**! CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a Phillips screwdriver, remove six (6) screws located at the back of the battery cover. Remove battery cover and set aside.

**Step 2**

Disconnect all the connectors from the controller starting with the battery.



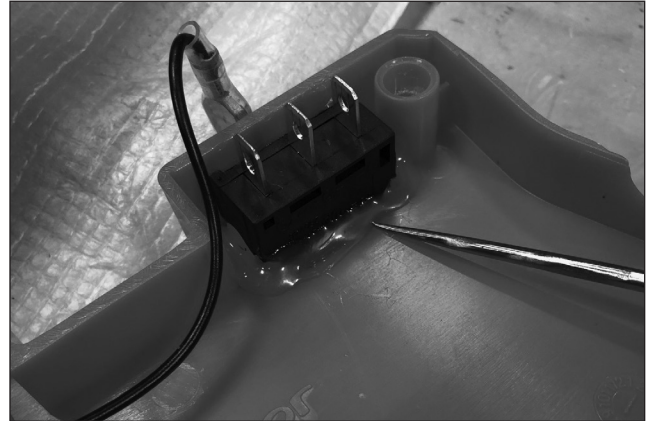
### Step 3

Using a small flat screwdriver, remove the wires that connect to the power switch by pressing the tab on the side of the connector and pulling the wire at the same time.



### Step 4

Using a small pointy object, remove the silicone from around the power switch. Press the tabs on the sides of the power switch and push it out from the cover.



### Step 5

Reverse the procedures

- Place the new power switch in place
- Re-connect all connectors from the controller  
NOTE: The wires that connect to the power switch need to be connected in this sequence Black wire from charger port connects to Gold colored Prong, Blue wire from controller connects to middle prong and red wire from controller connects to right side corner prong.
- Place the battery cover back in place.
- Re-attach battery cover screws.

**ATTENTION: Charge battery 12 hours before using.**