

**Tools Required:** A. 5mm Allen wrench  
B. 13mm Allen wrench

C. 19mm open wrench

**Step 1**

Using two 5mm Allen wrenches, remove the rear wheel from the caster. Using a 13mm open wrench, remove the bolt on the bottom of the caster then remove caster.



Figure 1

**Step 2**

Using a 13mm and 19mm open wrench, remove the bolt from the replacement caster.

**Note:** When removing the bolt, hold the thrust bearing plate firmly against the caster to prevent the ball bearings from falling out.

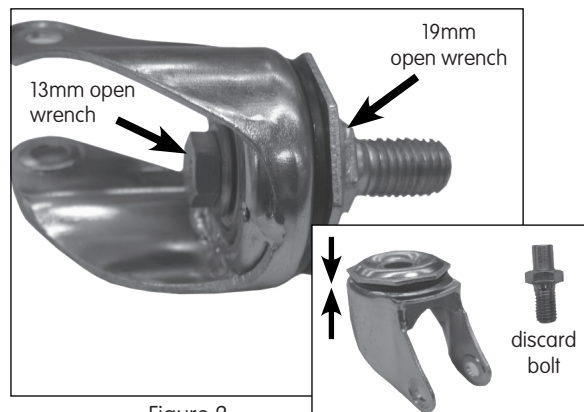


Figure 2

**Step 3**

Insert replacement caster onto the existing bolt on the platform.



Figure 3

**Step 4**

Using a 13mm open wrench, tighten bolt until caster is securely in place.



Figure 4