

**Required Tools: (Not included)**

A. Phillips screwdriver

B. 4 mm Allen wrench

**⚠WARNING**

**⚠CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before performing any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a Phillips screwdriver, remove the six (6) screws on the battery cover. There are three (3) on each side.

**Step 2**

Remove both battery covers and set aside.



**Step 3**

Using a 4 mm Allen wrench, loosen and remove the two (2) hex bolts from the battery bracket.

**Step 4**

Locate and disconnect the battery from the controller.

**Step 5**

Remove the battery from the unit.

**Note**

The longer side of the battery bracket should be positioned on the left and the shorter side on the right.

**Step 6****Reverse the procedures**

- Insert new battery in place and connect it to the controller.
- Re-attach the battery bracket and secure it with the two (2) hex bolts.
- Re-attach the left and right battery covers with the six (6) screws.

**Attention: Charge battery 12 hours before using.**