

**Required Tools: (Not included)**

- A. Phillips screwdriver
- B. 5 mm Allen wrench

**⚠ WARNING**

**⚠ CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Open the battery compartment by lifting the tabs on both sides of the battery compartment.

**Step 2**

Locate and disconnect the battery from the controller along with the connector from the wire harness and charger port.



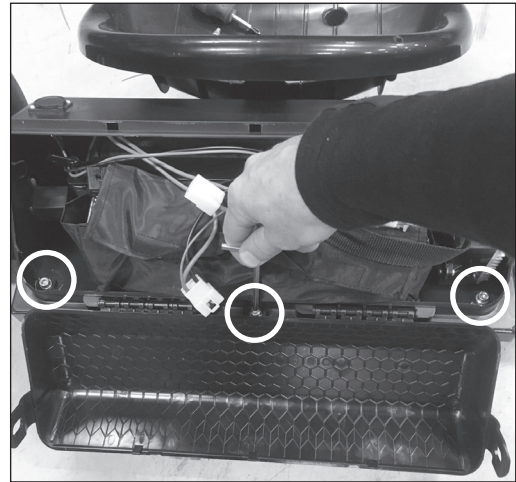
### Step 3

Using a size 5 mm Allen wrench, remove five (5) hex bolts. Two (2) are located on the outside of the battery cover.



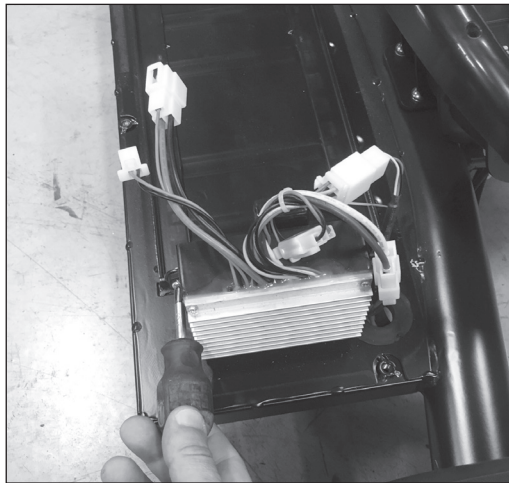
### Step 4

Three (3) more hex bolts are located inside the battery cover.



### Step 5

Lift and remove the battery cover from the unit and set aside. Using a Phillips screwdriver, remove the two (2) screws, one on each side of the controller.



### Step 6

Reverse the steps to install the new control module.

**ATTENTION: Charge battery 12 hours before using.**